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DATE MAILED: 10/06/2004

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/085,370	02/28/2002 Bari W. Brown		LEAR 0925 PUS	6558
34007 7	590 10/06/2004	EXAMINER		
BROOKS KU 1000 TOWN C	JSHMAN P.C. / LEA Enter	PURVIS, SUE A		
	COND FLOOR	ART UNIT	PAPER NUMBER	
SOUTHFIELD	o, MI 48075-1238		1734	

Please find below and/or attached an Office communication concerning this application or proceeding.

		Applicat	ion No.	Applicant(s)				
Office Action Summary		10/085,3	370	BROWN, BARI W.				
		Examine		Art Unit				
		Sue A. P		1734				
The MAILING DATE of the	his communication a			-	ress			
Period for Reply			EO EVENEE A MONTH	(a) 5D014				
A SHORTENED STATUTORY THE MAILING DATE OF THIS  - Extensions of time may be available undafter SIX (6) MONTHS from the mailing of lifthe period for reply specified above is lift NO period for reply is specified above, Failure to reply within the set or extended Any reply received by the Office later that earned patent term adjustment. See 37	COMMUNICATION or the provisions of 37 CFR 1 late of this communication. ess than thirty (30) days, a re the maximum statutory period period for reply will, by statun three months after the mail	l. 1.136(a). In no e eply within the sta d will apply and v ute, cause the ap	vent, however, may a reply be tir tutory minimum of thirty (30) day vill expire SIX (6) MONTHS from plication to become ABANDONE	mely filed ys will be considered timely. the mailing date of this com ED (35 U.S.C. § 133).	nmunication.			
Status								
1) Responsive to communic	cation(s) filed on 16	July 2004.						
2a) This action is <b>FINAL</b> .		nis action is i	non-final.					
	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.							
Disposition of Claims								
4)⊠ Claim(s) <u>1-18</u> is/are pend 4a) Of the above claim(s) 5)□ Claim(s) is/are all 6)⊠ Claim(s) <u>1-4,6,8-12,14 a</u> 7)□ Claim(s) is/are ob 8)□ Claim(s) are subject	5,7,13,15,17 and 10 owed. nd 16 is/are rejected jected to.	<u>8</u> is/are with ₫.		ion.				
Application Papers								
9) The specification is object	ted to by the Examir	ner.						
10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner.								
Applicant may not request t								
Replacement drawing shee 11) The oath or declaration is		•	= : :	-	• •			
Priority under 35 U.S.C. § 119								
<ul><li>2. Certified copies of</li><li>3. Copies of the certi</li></ul>	None of: the priority documenthe priority documentied copies of the priority documentied copies of the priority and the priority documents.	nts have beents have been iority documau (PCT Ru	en received. en received in Applicati ents have been receive le 17.2(a)).	ion No ed in this National St	tage			
Attachment(s)								
1) Notice of References Cited (PTO-89)			4) Interview Summary					
Notice of Draftsperson's Patent Draw     Information Disclosure Statement(s)     Paper No(s)/Mail Date <u>8 Apr 02,15 A</u> Releated and Trademark Office.	(PTO-1449 or PTO/SB/08	8)	Paper No(s)/Mail D: 5) Notice of Informal F 6) Other:	ate, Patent Application (PTO-1	152)			

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# **DETAILED ACTION**

### Election/Restrictions

- 1. Claims 5, 7, 13, 15, 17, and 18 are withdrawn from further consideration pursuant to 37 CFR 1.142(b), as being drawn to a nonelected inventions, there being no allowable generic or linking claim. Applicant timely traversed the restriction (election) requirement in the reply filed on 16 July 2004.
- 2. The traversal is on the grounds that the restriction does not seem to be necessary and that the restriction requirement is burdensome, not only to the office but also to the applicant and the public. This is not found persuasive because the restriction was made because the different inventions have different searches and thus to examine both inventions would require additional work for the examiner.

The requirement is still deemed proper and is therefore made FINAL.

# Claim Rejections - 35 USC § 103

- 3. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

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4. Claims 1-4, 6, 8-12, 14, and 16 are rejected under 35 U.S.C. 103(a) as being unpatentable over Beltramo (GB 2,082,961) in view of van der Kooy (US Patent No. 5,037,690).

Beltramo discloses a method of making a composite vehicle panel including a manufacturing a skin in a vacuum-forming mold (10) and then transferring the skin to a RIM mold (12). A polyurethane mix is injected into the mold and reaction injection molding is used to form the final panel. It is known in the art the polyurethane is an isocyanate and resin mix. Beltramo discloses having a reinforcing layer comprising glass fibers in the form of a mat or cloth. However, Beltramo does not disclose using natural fibers.

van der Kooy discloses using natural fibers as a reinforcement material along with a polyurethane mixture. Furthermore, van der Kooy is drawn to a making a door panel of an automobile. (Col. 1, lines 22-38; Col. 2, lines 8-17.)

It would have been obvious to one having ordinary skill in the art at the time the invention was made to use natural fibers in the process of Beltramo in place of the glass fibers because van der Kooy teaches that providing shaped product which is environmentally friendly and can be processed. It is known by the teachings in van der Kooy that the properties of the natural-fiber material and of the plastics material, can lead to material combinations having particular properties.

Regarding claims 2 and 10, van der Kooy discloses using jute or flax. (See Abstract.)

Regarding claims 3 and 11, it would have been obvious to one having ordinary skill in the art at the time the invention was made to trim the skin in Beltramo in view of van der Kooy before placing the natural fibers and polyurethane mix onto the skin if the skin were too big. Trimming the skin before it is made into a panel is within the purview of the artisan because the skin may be too big for the RIM mold and thus need to be trimmed to fit.

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Regarding claims 4 and 12, Beltramo discloses trimming the final product thus the trimming step occurs after the polymerization.

Regarding claims 6 and 14, Beltramo discloses providing the reinforcing layer in the form of a mat. It would have been obvious to one having ordinary skill in the art at the time the invention was made to provide the natural fibers in the form of a mat, because that is how Beltramo provides the glass fiber reinforcing layer.

Regarding claims 8 and 16, Beltramo discloses applying the mat then the polyurethane mix.

Regarding claim 9, this process is essentially the same as the process in claim 1, because in claim 1 the isocyanate and resin mixture is also polymerized in the presence of the skin and natural fiber.

#### Conclusion

5. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Sue A. Purvis whose telephone number is (571) 272-1236. The examiner can normally be reached on Monday through Friday 9am to 6pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Christopher A. Fiorilla can be reached on (571) 272-1187. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Sue A. Purvis
Primary Examiner
Art Unit 1734

SP September 22, 2004